Material Safety Data Sheet

i. PRODUCT IDENTIFICATION

Name: This MSDS applies to all Monarch, cellular rubber and Evalite® brand products.

Description: Expanded, Closed-cell, Open or Semi open cell foams containing Polyvinyl Chloride/ Nitrile-Butadiene Rubber (PVC/NBR) or Nitrile-Butadiene Rubber (NBR) or Epichlorohydrin (ECH) or Hydrogenated Acrylonitrile Butadiene (HNBR) or Hypalon or Neoprene (CR) or Ethylene-propylene-dienemethylene (EPDM) or Ethylene Vinyl Acetate / Polyethylene (EVA/PE) or Styrene-butadiene rubber (SBR) or blends of aforementioned compounds. Available in blocks & sheets (Soling & EVA/PE only) at various dimensions.

II. DEPARTMENT OF TRANSPORTATION INFORMATION

Shipping name: Not classified, Hazard Class: N/A ID # N/A

III. HMIS (0 = minimal hazard; 4 = severe hazard) Health = 0 Flammability = 1 Reactivity = 0

Monarch Cellular Rubber & **Evalite® Products** Sheets and Blocks

Prepared on 04/13/05 Replaces all previous versions

Armacell LLC P.O. Box 1038 7600 Oakwood Street Extension Mebane, NC 27302 (919) 304-3846

IV. PRODUCT CONTENT

This product is classified as an "article" according to Title 29 of the Code of Federal Regulations, OSHA Part 1910,1200@, page 463.

"Article means a manufactured item other than a fluid or particle: (i) which is formed to a specific shape or design during manufacture; (ii) which has end use function(s) dependent in whole or in part upon its shape or design during end use; and (iii) which under normal conditions of use does not release more than very small quantities, e.g. minute or trace amounts of a hazardous chemical (as determined under paragraph (d) of this section), and does not pose a physical hazard or health risk to employees."

<u>%</u>

This product does NOT contain asbestos or polychlorinated biphenyls.

V. HAZARDOUS INGREDIENTS

(Chemical Identity; Common Name) None

C.A.S. No.

OSHA PEL

ACGIH TVL

VI. PHYSICAL DATA
APPEARANCE AND COLOR: Black, dark gray, natural or white and other colors, BOILING POINT (°F); N/A, VAPOR PRESSURE (mm Hg @ 20°C): N/A. VAPOR DENSITY (Air = 1); N/A. SOLUBILITY IN WATER: N/A. SPECIFIC GRAVITY (H2O=1): N/A. PERCENT VOLATILE BY WEIGHT (30 min,@275°F); N/A. EVAPORATION RATE (Butyl Acetate=1): N/A. pH: N/A VOC:

VII. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: N/A. RANGE: LEL = N/A. UEL = N/A. EXTINGUISHING MEDIA: Water, SPECIAL FIRE FIGHTING PROCEDURES: Protect fire fighters from toxic products of combustion by wearing self-contained breathing apparatus. UNUSUAL FIRE AND EXPLOSION HAZARDS: None.

VIII. HEALTH HAZARD DATA

PRIMARY ROUTE (S) OF ENTRY: N/A. TARGET ORGANS: N/A. EFFECTS OF OVEREXPOSURE: SKIN AND EYES: N/A. INHALATION: N/A. CARCINOGENICITY: NTP: No IARC Monographs: No OSHA Regulated: No. MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE N/A. FIRST AID PROCEDURES; SKIN AND EYES: N/A, INHALATION N/A. INGESTION N/A.

IX. REACTIVITY DATA STABILITY N/A. INCOMPATIBILITY: N/A

HAZARDOUS DECOMPOSITION PRODUCTS: N/A HAZARDOUS POLYMERIZATION: N/A

X. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: N/A. WASTE DISPOSAL METHOD: Dispose of container and any unused contents in accordance with Federal, State and Local Waste Disposel Regulations

XI. SPECIAL HANDLING AND USE INFORMATION

RESPIRATORY PROTECTION N/A SKIN AND EYE PROTECTION: N/A

XII. SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING & STORAGE: N/A. OTHER PRECAUTIONS: N/A WORK SITE ENVIRONMENT: N/A.

The information presented herein is supplied as a guide to those who handle or use this product. Safe work practices must be employed when working with any materials. It is important that the end user makes a determination regarding the adequacy of the safety procedures employed during the use of this product.

N/A -not applicable or not available N/K - none known or not known

Material Safety Data Sheet

May be used to comply with:

OSHA's Hazard Communication Standard, 29 CFR 1910-1200. Standard must be consulted for specific regulterments.

U.S. Department of Labor

* U.S.G.P.O.: 1986 - 491 - 529/45775

Occupational Salety and Health Administration

(Non-Mandatory Form) Form Approved OMB No. 1218-0072

Product Name/Number M1207	Product Description Double Coated Tape
Manufacturer's Name Coating and Converting Technologies	Emergency Telephone Number 215-271-0610
Address (Number, Street, City, State, and ZIP Code) 80 E. Morris Street	Telephone Number for Information 215-271-0610
Philadelphia, PA 19148	Date Prepared February 10" 2000
	Signature of Preparer (optional)

Section II - Hazard Ingredients/Identity Information

Boiling Paint			N/A	Specific Gravit	ly (H ₆ C) = 1)	du dulan massa na mesoparum m	.94 +7 .03
Vapor Pressure (m			N/A	Melting Point		ALLERYT ALLERYN I I I AMERICA	Approx. 224°F
Vapor Density (Alf	₹ })	4 1 1 1 Piter (cash to the power by Grider or a bu	N/A	Evaporation R (Butyl Acetare	ate + 1)	A VOLVE	NA
Solubility in Water Not Soluble				Transfer of Market 1992	Tiggette and the second	ANTONIA ATTACAMENTAL CANADAMINA	ASS
Appearance and O White/Tan paper app		digible odor		Name of the state	11 or T Excess at Access 12 or 3 or 12		

Section IV - Fire and Explosion Hazard Data

2 - 1000 1000 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1		
Flash Point/Method	Upper Explosive Limit/Lower Explosive Limit	
Greater than 400°F	7-1 I	
Auto ignition Tempera	414	- chimina
Appropriate Extinguish	ETS	e in the second second
Foam, Dry Chemical, CO	2. Water Strav	

Special Fire Fighting Procedures

Fire fighters should wear NIOSE/MSHA approved positive pressure self-contained respiratory equipment. Do not use water on motion material to avoid splattering and spreading the fire

Umasual Fire and Explosion Hazards

Decomposition can produce hazardous chemicals. Carbon Monoxide, Carbon Dioxide, and other unknown products may be produced during combination.

Section V - Reactivity Data

Route(s) of Entry: Inhalation? Skin? Ingestion?

Health Hazards (Acute and Chronic)

Acute: Molten adhesive and Film products will produce burns to skin areas. Excessive heating may produce

irritating vapors, which may cause mild respiratory irritation.

Chronic: Not known

Carcinogenicity: NTP? IARC Monographs? OSHA Regulated?

Signs and Symptoms of Exposure

Irritation of skin and eyes, coughing, nauses, and headache when exposed to yapors, and Burns if exposed to molten adhesive or film

Medical Conditions

Generally Aggravated by Exposure

None Known

Emergency and First Aid Procedures

Inhalation: remove to fresh air if problem persists contact physician

Eyes: not usual route of entry ingestion: not usual route of entry

Skin: if burn involvement due to skin contact with molten material, cool as quickly as possible with water.

treat with thermal hum procedures and see a physician for removal of adhering material and

treatment of born.

Section VII - Precautions for Safe Handling and Use

Respiratory Protection (Specify Type)

No special requirements under ordinary conditions

Ventilation

Use necessary number of room air changers to control excessive fames or vapors from excessively heating the

material

Local Exhaust Mechanical (General) Special Other
X

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